



FINISHING SIZES

MAX RECOMMENDED FINISHED SIZES FOR HOT ROLLED ROUND BARS ACCORDING TO BS 970: PART 1: 1996

Hot Rolled Dia mm	Rec. Fin Size Dia mm	Hot Rolled Dia mm	Rec. Fin Size Dia mm
20	18.912	70	66.528
21	19.872	71	67.488
22	20.832	72	68.448
23	21.792	73	69.408
24	22.752	74	70.368
25	23.712	75	71.328
26	24.672	76	71.712
27	25.536	80	75.552
28	26.496	85	80.352
29	27.456	90	85.152
30	28.416	95	89.760
31	29.376	100	94.560
32	30.336	105	99.360
33	31.296	110	104.160
34	32.256	115	108.960
35	33.216	120	113.760
36	34.176	125	118.080
37	35.136	130	122.880
38	36.096	135	127.680
39	36.960	140	132.480
40	37.920	145	137.280
41	38.880	150	142.080
42	39.840	155	146.880
43	40.800	160	151.680
44	41.760	165	156.000
45	42.720	170	160.800
46	43.680	175	165.600
47	44.640	180	170.400
48	45.600	185	175.200
49	46.560	190	180.000
50	47.520	195	184.800
51	48.480	200	189.600
52	49.344	205	193.920
53	50.304	210	198.720
54	51.264	215	203.520
55	52.224	220	208.320
56	53.184	230	217.920
57	54.144	240	227.520
58	55.104	250	237.120
59	56.064	255	241.920
60	57.024	260	246.720
61	57.984	270	256.320
62	58.994	280	265.920
63	59.904	290	275.520
64	60.864	300	285.120
65	61.728	305	289.920
66	62.688	320	304.320
67	63.648	330	313.920
68	64.608	350	333.120
69	65.568		

VALUES AND EQUIVALENTS ARE APPROXIMATE

Every care has been taken in the preparation of this technical data, however, no liability can be accepted for any errors or consequences arising from such.